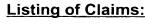
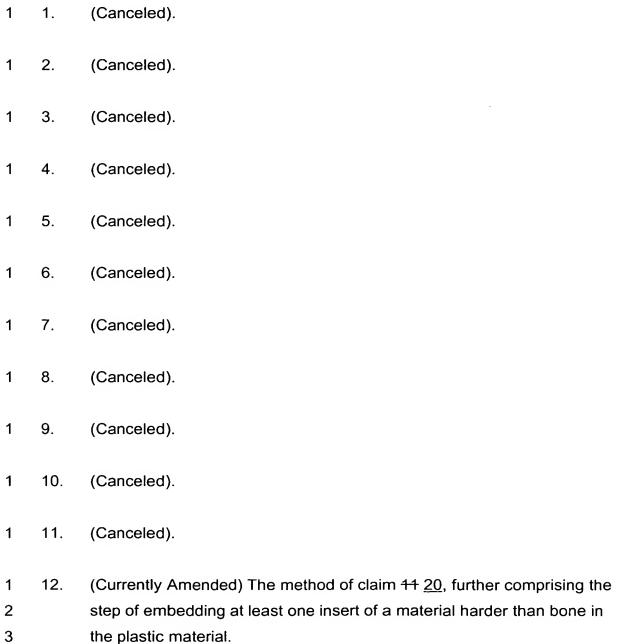
In the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:





1 13. (Previously Presented) The method of claim 12, wherein the at least one 2 insert is fully embedded in the plastic material. 1 14. (Canceled). 1 15. (Currently Amended) The ancillary as recited in claim 14 21, wherein said 2 ancillary also comprises at least one insert of a material which is harder 3 than bone, said at least one insert being at least partly embedded in said 4 plastic material. 1 16. (Previously Presented) The ancillary as defined in claim 15, wherein said 2 at least one insert is fully embedded in said plastic material. 1 17. (Previously Presented) The ancillary as defined in claim 15, wherein said 2 at least one insert is a metal. 18. 1 (Previously Presented) The ancillary as defined in claim 16, wherein said 2 at least one insert is a metal. 1 19. (Previously Presented) The ancillary as defined in claim 14, wherein said 2 ancillary comprises a part of a shape memory material harder than said 3 plastic material. 1 20. (New) A method for manufacturing an ancillary used to remove bone, 2 comprising the steps of: providing a body having the shape of an ancillary and comprising a 3 part in a plastic material which is to come into contact with bone to be 4 5 removed when said ancillary is used to remove the bone; and 6 exposing said plastic material to β or γ rays, so that after this 7 exposition, said plastic material is hard enough to remove bone when 8 said ancillary is used and when said ancillary is put into an autoclave at at

- least 137°C, said ancillary deteriorates itself and cannot be used
 anymore.
 - 1 21. (New) An ancillary for removing bone, comprising a part in a plastic
 2 material of which is to come into contact with bone to be removed when
 3 said ancillary is used, said plastic material being hard enough to remove
 4 bone when said ancillary is used, and when said ancillary is put into an
 5 autoclave at at least 137°C, said ancillary deteriorates itself and cannot
 6 be used anymore.